

LTR's with top cover supplied.

Installation Instructions for our LTR's with cover attached is fairly simple if you have the tools and knowledge. If not, please consult a competent Gunsmith. We do not warranty a loose cover that has been ground improperly even by a Gunsmith.

Step 1: Open the receiver and remove the existing top cover.

Step 2: Slide LTR cover in as far as it will go forward and carefully measure with calipers, depth micrometer or feeler gauges the amount of cover protruding from receiver's edge. It can be any amount, about .050" or so is not uncommon.



Step 3: Now remove the cover and using the measurement from the caliper, etc. measure that amount on the front nose of the cover and scribe a line or place a piece of tape for a stop.



Using a grinder or dremel tool carefully and slowly remove the metal checking the fit as you get closer to the line until the cover is a snug fit when placed in the receiver with the action closed. **PLEASE, DO NOT OVER HEAT!**



There should be no movement fore or rear if the cover is fitted correctly. There should NOT be so much tension that the receiver doesn't close properly! Use the already fitted cover for a comparison if the fit is correct. If in doubt consult a competent Gunsmith. Call if you can't understand the directions. Once metal is removed it's quite difficult to replace so... go slow!